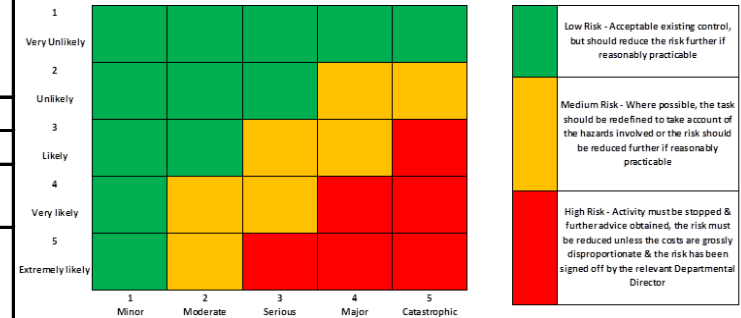


Assessment Title (Task, process, equipment or facility)		Steam Cleaner (Castleford)	
Location	Castleford	Date	01/04/2026
		Review date	31/03/2027
Prepared By (Team)		Gary Thomas Head of Supply and Logistics, Andrew Stott Workshop Team Leader, Gary Magee QHSE Advisor	
Legal / Best Practice Requirements / links to other assessments (eg COSHH)		Management of Health & Safety at Work Regs / Workplace (Health, Safety & Welfare) Regs	



Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Working Area	Slips , Trips Falls , injury to personnel	TMHUK Employees/visitors/ contractors	2	2	L	All personell to work to risk assesment WPRA 01 and Safe Working Practice SWP-01. A specific work area for this activity is available and must be used.	1	2	L	All appropriate controls are in place that are reasonably practicable , no futher action is nessessary.	
Scolding and high pressure water jet	Burns to Face and Hands	TMHUK Employees	2	3	L	Appropriate PPE Provided and included in the process for use. Guidance and instruction provided in the manufacturers user guide must be followed. Overalls, boots/wellies, face protection and gloves must be worn as a minimum.	1	3	L	All appropriate controls are in place that are reasonably practicable , no futher action is nessessary.	
NON use of PPE	All injuries associated with engineering work	TMHUK Employees	2	3	L	All technicians are trained to the requirements of SWP-32 PPE Technicians to adhere to control measures in all Risk Assesments with regards to PPE Overalls, boots/wellies, face protection and gloves must be worn as a minimum.	1	3	L	All appropriate controls are in place that are reasonably practicable , no futher action is nessessary.	
Chemicals	Harmful substance to health , contamination , spilliage , fire , explosion.	TMHUK Employees	3	3	M	Technicians are trained via the TMHUK technician induction technical trains course. All technicians are trained to the requirements of SM-29 Chemical Handling. Material Safety Data Sheets (MSDS) and associated Risk assessment must be available for any chemicals used as per the company CoSHH policy.	2	2	L	All appropriate controls are in place that are reasonably practicable , no futher action is nessessary.	

Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Working with Electricity	Injury or death through shock	TMHUK Employees	3	3	M	Technicians are trained via the TMHUK technician induction technical trains course. All technicians are trained to the requirements of SWP-11 Working with electricity. This unit must only be used with an appropriate Residual Current Device. This unit must be maintained/serviced by a suitably qualified person and the records maintained on the company Special Tool Examination Planner.	2	2	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary.	
Young persons , by virtue of physical limitations inexperience & the in ability to recognise or youthful disregard . For danger	Various Injuries to the Human Physique	TMHUK EMPLOYEES / 3RD PARTY CONTRACTORS / SITE VISITORS.	2	4	M	1. Nobody under the age of 18 years should be allowed to operate Machinery or tools unless suitably trained & then only when under constant Supervision. Refer to HR policy PS-029.	1	4	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	